

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version 1.0      Revision Date: 2025/03/21      SDS Number: 300000003108      Date of last issue: -  
Date of first issue: 2025/03/21

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)  
Product code : 000000000027041854

#### Manufacturer or supplier's details

Company : Celanese (Shanghai) International Trading Co., Ltd  
赛拉尼斯(上海)国际贸易有限公司  
Address : 4560 Jinke Road, Zhangjiang, Pudong  
Shanghai, China 201210  
Telephone : 86-21-38619288  
Emergency telephone number : CHEMTREC International phone number: +1-703-527 3887,  
+86 532 8388-9090 (China, 24h)  
E-mail address : HazCom@celanese.com

#### Recommended use of the chemical and restrictions on use

Recommended use : Polymer  
Restrictions on use : For manufacturing and research use only

### 2. HAZARDS IDENTIFICATION

#### Emergency Overview

Appearance : pellets  
Colour : black  
Odour : none

Not a hazardous substance or mixture.

#### GHS Classification

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS).

#### GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

#### Physical and chemical hazards

Not classified based on available information.

#### Health hazards

Not classified based on available information.

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	2025/03/21	300000003108	Date of first issue: 2025/03/21

### Environmental hazards

Not classified based on available information.

### Other hazards which do not result in classification

None known.

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

### Components

No hazardous ingredients

## 4. FIRST AID MEASURES

- If inhaled : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion.  
If not breathing, give artificial respiration.  
If breathing is difficult, give oxygen.  
Call a physician.
- In case of skin contact : The material is not likely to be hazardous by skin contact, but cleaning the skin after use is advisable.  
Cool skin rapidly with cold water after contact with molten material.  
Do not peel polymer from the skin.  
Obtain medical treatment for thermal burn.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.  
Call a physician.
- If swallowed : No specific intervention is indicated.  
Consult a physician if necessary.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Treat symptomatically.

## 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water  
Foam  
Dry chemical  
Carbon dioxide (CO<sub>2</sub>)

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

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Specific hazards during firefighting : Combustible  
Large molten masses may ignite spontaneously in air.  
Water quenching is good practice.  
Minimize the generation and accumulation of dust.  
Material in pellet form may accumulate static charge when poured from one container to another.  
Failure or malfunction of temperature control systems on processing equipment, such as extruders, may create explosion hazards.

Hazardous combustion products : Hazardous combustion products may include:  
Carbon monoxide  
carbon dioxide  
(see also section 10)

Specific extinguishing methods : Evacuate personnel and keep upwind of fire.

Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Spilled material is a slipping hazard.

Environmental precautions : Do not discharge to streams, ponds, lakes or sewers.

Methods and materials for containment and cleaning up : Spills of fine material should be cleaned using gentle sweeping or vacuuming. Cleaning methods (e.g. compressed air) which can generate potentially combustible dust clouds should not be used.  
Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.  
Use only non-sparking tools.

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### 7. HANDLING AND STORAGE

#### Handling

Advice on safe handling : Open container only in well-ventilated area.  
Wash hands thoroughly after handling.  
Provide appropriate exhaust ventilation at dryers, machinery and at places where dust or volatiles can be generated.  
Do not breathe dust.  
Pneumatic conveying and other mechanical handling

**HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)**

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

operations can generate combustible dust.  
 Minimize the generation and accumulation of dust.  
 Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

Avoidance of contact : Strong acids  
 Strong bases  
 Strong oxidizing agents

**Storage**

Conditions for safe storage : Store in a cool, dry place.  
 Keep container closed to prevent contamination.  
 Keep in an area equipped with sprinklers.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Dust (inhalable and respirable fraction)	Not Assigned	TWA (Respirable particulate matter)	3 mg/m3	ACGIH
		TWA (Inhalable particulate matter)	10 mg/m3	ACGIH

**Engineering measures** : General mechanical ventilation is normally adequate but use local exhaust where necessary to maintain exposures below acceptable limits.  
 Use local exhaust to completely remove vapors and fumes liberated during hot processing from the work area.

**Personal protective equipment**

Respiratory protection : A respiratory protection program that meets country requirements must be followed whenever workplace conditions warrant respirator use.  
 Consult the respirator manufacturer to determine the appropriate type of equipment for a given application.  
 Observe respirator use limitations specified by the manufacturer.  
 Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge.

Eye/face protection : Wear safety glasses with side shields.  
 Wear tightly fitting chemical splash goggles and face shield when possibility exists for eye and face contact due to

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

spattering or splashing of molten material.  
A full-face mask respirator provides protection from eye irritation.

Skin and body protection : If there is a potential for contact with hot/molten material wear heat resistant clothing and footwear.

Hand protection

Remarks : Wear leather or cotton gloves when grinding, sawing, routing, drilling or sanding. When handling hot material, use heat resistant gloves.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : pellets

Colour : black

Odour : none

Odour Threshold : Not applicable

pH : Substance/mixture is non-soluble (in water).

Melting point/ range : > 130 °C

Boiling point/boiling range : Not applicable

Flash point : Not applicable

Evaporation rate : Not applicable

Flammability (solid, gas) : May form combustible dust concentrations in air during processing, handling or other means.

Self-ignition : Not applicable

Upper explosion limit / Upper flammability limit : Not applicable

Lower explosion limit / Lower flammability limit : Not applicable

Vapour pressure : Not applicable

Relative vapour density : Not applicable

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

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Relative density	:	> 1
Solubility(ies) Water solubility	:	insoluble
Decomposition temperature	:	> 275 °C Thermal decomposition of the resin accelerates above temperature listed. Decomposition can occur below the recommended processing temperature limit. Decomposition is a function of both processing temperature and time at that temperature.
Viscosity Viscosity, dynamic	:	Not applicable
Viscosity, kinematic	:	Not applicable

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### 10. STABILITY AND REACTIVITY

Reactivity	:	Stable at normal ambient temperature and pressure.
Chemical stability	:	Stable at normal ambient temperature and pressure.
Possibility of hazardous reactions	:	Polymerization will not occur.
Conditions to avoid	:	Temperature > 275 °C Abnormally long processing time or high temperatures can produce irritating and toxic fumes.
Incompatible materials	:	Strong acids Strong bases Strong oxidizing agents
Hazardous decomposition products	:	Hazardous thermal decomposition products may include: Carbon monoxide Carbon dioxide (CO <sub>2</sub> ) Tetrahydrofuran 2-Methylpropene acetaldehydes Acrolein acetic acid formic acid Propionaldehyde

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### 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

## **HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)**

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

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### **Skin corrosion/irritation**

Not classified due to lack of data.

### **Serious eye damage/eye irritation**

Not classified due to lack of data.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

### **Further information**

#### **Product:**

Remarks : No data is available on the product itself.  
For additional toxicity data, write to the company address or call the non-emergency number shown in Section 1.

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## **12. ECOLOGICAL INFORMATION**

### **Ecotoxicity**

No data available

### **Persistence and degradability**

No data available

### **Bioaccumulative potential**

No data available

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version 1.0	Revision Date: 2025/03/21	SDS Number: 300000003108	Date of last issue: - Date of first issue: 2025/03/21
----------------	------------------------------	-----------------------------	--

Additional ecological information : No data is available on the product itself.  
Toxicity is expected to be low based on insolubility in water.

### 13. DISPOSAL CONSIDERATIONS

#### Disposal methods

Waste from residues : Preferred options for disposal are recycling or incineration with energy recovery.  
The high fuel value of this product makes incineration very desirable for material that cannot be recycled.  
Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

Contaminated packaging : Dispose of in accordance with local regulations.

### 14. TRANSPORT INFORMATION

#### International Regulations

##### UNRTDG

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Environmentally hazardous : no

##### IATA-DGR

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

##### IMDG-Code

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
EmS Code : Not applicable  
Marine pollutant : no

# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	2025/03/21	300000003108	Date of first issue: 2025/03/21

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

### National Regulations

#### GB 6944/12268

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
Marine pollutant	:	no

#### Special precautions for user

Remarks	:	Not classified as dangerous in the meaning of transport regulations.
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## 15. REGULATORY INFORMATION

### National regulatory information

#### Law on the Prevention and Control of Occupational Diseases

#### Regulations on Safety Management of Hazardous Chemicals

Catalogue of Hazardous Chemicals	:	Not listed
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Identification of Major Hazard Installations for Hazardous Chemicals (GB 18218)	:	Not listed
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Hazardous Chemicals for Priority Management under SAWS	:	Not listed
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#### Regulations on Labour Protection in Workplaces where Toxic Substances are Used

Catalogue of Highly Toxic Chemicals	:	Not listed
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#### Regulation of Environmental Management on the First Import of Chemicals and the Import and Export of Toxic Chemicals

China Severely Restricted Toxic Chemicals for Import and Export	:	Not listed
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#### Regulation on the Administration of Precursor Chemicals

Catalogue and Classification of Precursor Chemicals	:	Not listed
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## 16. OTHER INFORMATION

Revision Date	:	2025/03/21
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# SAFETY DATA SHEET

according to GB/T 16483 and GB/T 17519



## HYTREL® HTR8724 BK320 thermoplastic polyester elastomer (CH)

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	2025/03/21	300000003108	Date of first issue: 2025/03/21

Date format : yyyy/mm/dd

### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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